

ORGANIZATION FOR TECHNICAL CONFORMITY

FACTORY PRODUCTION CONTROL CERTIFICATION BODY



2787

CERTIFICATE

OF CONFORMITY OF THE FACTORY PRODUCTION CONTROL

2787 - CPR – 01405

In compliance with Regulation (EU) No 305/2011 of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product

STRUCTURAL COMPONENTS FOR STEEL STRUCTURES

according to EN 1090-2, executive class EXC3

with performance and test methods as provided in the manufacturer's declaration of performance placed on the market of

ZIO Podolsk JSC

2, Zheleznodorozhnaya street, Podolsk, 142103, Moscow region, 142103, Russia

and produced in the manufacturing plant

ZIO Podolsk JSC

2, Zheleznodorozhnaya street, Podolsk, 142103, Moscow region, 142103, Russia

- method of declaration 3a) according to table A1 of EN 1090-1:2009+A1:2011
- execution of manufacturing processes: cutting, drilling, welding, NDT, corrosion protection

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard

EN 1090-1:2009+A1:2011

under system 2+ are applied and that the factory production control is assessed to be in conformity with the applicable requirements

This certificate was first issued on 03.04.2024 and will remain valid to 02.04.2027, provided that the harmonised standard, the construction product, the AVCP methods and the manufacturing conditions in the plant are not modified significantly, unless this certificate was not suspended or withdrawn by the notified production control certification body.

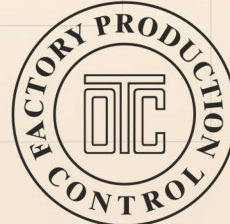
This Certificate contains an Annex from one page and as an inseparable Part.

This Certificate is valid only with a Document of validity, which is an inseparable part of this Certificate.

Department Head:

Vera Tsvetkova

Sofia, April 03, 2024



OTC Bulgaria Ltd.

OTC, Notified Body Number 2787 from the Register of the European Commission
12 Hristo Belchev Str., 1000 Sofia, Bulgaria

www.otc-bg.com

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FACTORY PRODUCTION CONTROL CERTIFICATION BODY

ANNEX 1 WELDING CERTIFICATE

This Welding Certificate is Appendix 1
to the Certificate of conformity of factory production control **2787 - CPR – 01405**,
issued on 03.04.2024, valid until 02.04.2027

Manufacturer:	ZIO Podolsk JSC
Production factory:	2, Zheleznodorozhnaya street, Podolsk, 142103, Moscow region, 142103, Russian Federation
Technical specification:	EN 1090-2:2018
Welding Process(es) (reference number by EN ISO 4063):	111 - Manual metal arc welding (metal arc welding with covered electrode) 121 - Submerged arc welding with solid wire electrode 122 - Submerged arc welding with strip electrode 135 - MAG welding with solid wire electrode 141 - TIG welding with solid filler material (wire/rod) 142 - Autogenous TIG welding 783 - Drawn arc stud welding with ceramic ferrule or shielding gas
Main materials:	S355J2 and S235J2, according to EN 10025-2
Person responsible for welding supervision (name, surname, date of birth, qualifications)	Welding Coordinator: Mr. Alexandr Baranov, born: 23.03.1978 Technical knowledge (EN ISO 14731): C - comprehensive Deputy Welding Coordinators: Mr. Valentin Leksikov, born 13.11.1959 Technical knowledge (EN ISO 14731): C - comprehensive Mr. Aleksey Averin, born 26.04.1955 Technical knowledge (EN ISO 14731): C - comprehensive Mr. Anton Ledyayev, born 04.06.1991 Technical knowledge (EN ISO 14731): C - comprehensive

Department Head

Vera Tsvetkova



Sofia, April 03, 2024

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DOCUMENT 1 OF CERTIFICATE VALIDITY

No 2787 - CPR – 01405

Date: April 03, 2023

Based on the requirements of the standards EN 1090-1:2009+A1:2011, applicable regulations and rules, OTC Bulgaria Ltd. in its capacity of a NOTIFIED BODY with identification number № 2787 for conformity assessment of construction products certifies the status of the issued Certificates to **ZIO Podolsk JSC** and management address: 2, Zheleznodorozhnaya street, Podolsk, 142103, Moscow region, 142103, Russia, as follows:

Certificate number	Date of issue	Standard	Construction product	Status	Valid until
No 2787 - CPR – 01405	03.04.2024	EN 1090-1:2009+A1:2011	Structural components for steel structures	valid	03.04.2025

Head of Department CACP



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Vera Tsvetkova